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**CHEMICAL ABSTRACTS**, vol. 91, 13th-20th August 1979, page 719, column 2, abstract no. 57094s, Columbus, Ohio, US; V.V.  
**KUROCHKIN et al.**: "Synthesis of N-(trialkylsilyl)-1,3,2-oxazaphosphorinanes", & ZH. OBSHCH. KHIM. 1979, 49(3), 711

**CHEMICAL ABSTRACTS**, vol. 81, no. 11, 16th September 1974, page 484, column 1, abstract no. 63723f, Columbus, Ohio, US; M.A. PUDOVIK et al.: "Synthesis of N-acetylated 1,3,2-oxazaphospholanes", & ZH. OBSHCH. KHIM. 1974, 44(5), 1020-1024

**CHEMICAL ABSTRACTS**, vol. 74, no. 23, 7th June 1971, page 466, column 2 - page 467, column 1, abstract no. 125583b, Columbus, Ohio, US; A.N. PUDOVIK et al.: "2-Substituted N-phenyl- and N-benzyl-1,3,2-oxazaphospholanes", & ZH. OBSHCH. KHIM. 1970, 40(7), 1477-1480

**JOURNAL OF CHEMICAL SOCIETY PERKINS TRANSACTIONS I**, 1985, pages 199-202; A.S. JONES et al.: "Synthesis of some nucleoside cyclic phosphoramidates and related compounds via phosphoramidites"

**NUCLEIC ACIDS RESEARCH**, vol. 13, 1985, pages 2399-2412;

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**Description**

The invention relates generally to organophosphorous compounds, and more particularly, to organophosphorous compounds for synthesizing amino-derivatized polymers, especially oligonucleotides.

5 Genes and gene control regions can now be routinely characterized and studied at the molecular level. This is possible because of several recent advances in the technology associated with manipulating and modifying deoxyribonucleic acid (DNA). Of particular importance have been advances in DNA sequencing, Maxam and Gilbert, "Sequencing End-Labeled DNA with Base-Specific Chemical Cleavages," and Smith, "DNA Sequence Analysis by Primed Synthesis," pgs. 499-560 and 560-580, respectively, in Methods in Enzymology, Grossman and Moldave, eds., Vol. 65 (Academic Press, New York, 1980); the isolation of a large number of host restriction modification enzymes, Roberts, "Dictionary of Restriction Endonucleases," in Methods in Enzymology, Wu, ed., Vol. 68 (Academic Press, New York, 1979); and the construction of vectors for cloning and amplifying defined DNA sequences, e.g. Bolivar and Backman, "Plasmids of Escherichia coli as Cloning Vectors," in Methods in Enzymology, Wu, ed., Vol. 68 (Academic Press, New York, 1979).

10 Many of these new techniques require that DNA fragments or oligonucleotides be labeled or attached to polymer supports. DNA sequencing techniques and gene probes, which can be used to help locate natural genes of commercial or scientific importance, require the use of labeled oligonucleotides. Until recently, all DNA sequencing techniques relied on radioactive labels for distinguishing oligonucleotide fragments separated by electrophoresis. Radioactive labels are highly sensitive, and can be incorporated without steric hindrance, or other chemical side effects. However, their use poses a laboratory health hazard, which requires that they receive special handling and disposal. Moreover, their use is not amenable for rapid 15 automatic sequencing of oligonucleotides, as nucleoside-specific radioactive labels are not available for practical identification of different nucleotide bases, and radiation detection techniques such autoradiography and scintillation counting are too time consuming. As a consequence, other non-radioactive labeling techniques have been sought, such as fluorescent and colorimetric labeling, which depend on the ability to covalently link a fluorescent or chromogenic molecule to an oligonucleotide.

20 Chu et al, in "Derivatization of Unprotected Poly nucleotides," Nucleic Acids Research, Vol.11, pgs. 6513-6529(1983), disclose a method for attaching amines to the terminal 5'-phosphates of oligonucleotides. One object of the method is to provide a means for attaching organic labeling molecules to oligonucleotides by way of an amine linkage. The method involves treating the oligonucleotides with a carbodiimide.

25 Chollet and Kawashima, in "Biotin-Labeled Synthetic Oligodeoxyribonucleotides: Chemical Synthesis and Uses as Hybridization Probes," Nucleic Acids Research, Vol.13, pgs. 1529-1541 (1985), disclose the use of the method of Chu et al to attach biotin to the 5'-phosphate of an oligonucleotide. The reported yields of 50-70% are below that needed for use in automatic synthesizers, and the carbodiimide can cause unwanted modifications to oligonucleotide bases in the course of the reaction.

30 Smith et al, in "Synthesis of Oligonucleotides Containing an Aliphatic Amino Group at the 5' Terminus: Synthesis of Fluorescent DNA Primers for Use in DNA Sequence Analysis," Nucleic Acids Research, Vol.13, pgs. 2399-2412 (1985), disclose a protected amino-derivatized nucleoside phosphoramidite for linking fluorescent or colorimetric tags to oligonucleotide fragments. While the linker is highly useful for attaching base-specific labels to the 5' terminus of oligonucleotides, the protected-amino phosphoramidite is not readily purified.

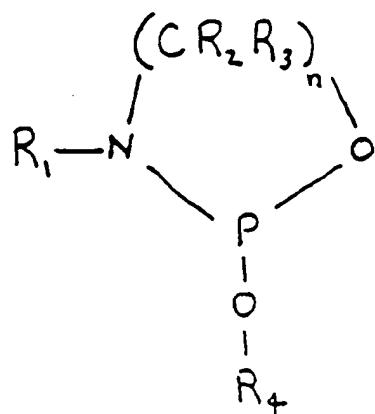
35 Connolly and Rider, in "Chemical Synthesis of Oligonucleotides Containing a Free Sulphydryl Group and Subsequent Attachment of Thiol Specific Probes," Nucleic Acids Research, Vol. 13. pgs. 4485-4502 (1985), disclose the synthesis of oligonucleotides having a trityl-protected sulphur attached via a two, three, or six carbon chain to the 5' phosphate of the oligonucleotide.

40 Apart from linking labeling agents to oligonucleotides, there is great interest in immobilizing various molecules on polymer supports, such as catalysts, enzymes, microorganisms, affinity reagents, immunoabsorbents, and the like, for both preparative and analytical uses, e.g. Schott, Affinity Chromatography (Marcel Dekker, Inc., New York, 1984), and Mosbach, ed., Methods in Enzymology, Vol.44, "Immobilized Enzymes," (Academic Press, New York, 1976). Of particular interest in this field are means for immobilizing molecules and cells by covalent bonds.

45 The compounds of the invention include novel linking agents comprising 2-substituted-3-protected-1,2,3-oxazaphosphacycloalkanes. The compounds of the invention may be used to prepare conjugates with oligonucleotides, conjugates with polymer supports, and conjugates comprising dyes linked to oligonucleotides by the above mentioned linking agents. The present invention relates to compounds that are useful for linking organic moieties, such as fluorescent and chromogenic dyes, to DNA fragments and oligonucleotides, particularly single-stranded DNA and RNA, and for linking DNA fragments,

oligonucleotides, proteins, and the like to polymer supports. The compounds and their conjugates are useful in automated and manual DNA and RNA synthesis and sequence analysis, construction of gene probes, affinity techniques, and the like. In particular, the linking agents of the invention overcome deficiencies associated with currently available linking methods by providing more readily purified linking agents.

5 The linking compounds of the present invention include 2-substituted-3-protected-1,3,2-oxazaphosphacycloalkanes defined by the formula:



Formula I

30 wherein:

n is 2,3 or 4, preferably 2 or 3, and most preferably is 2.

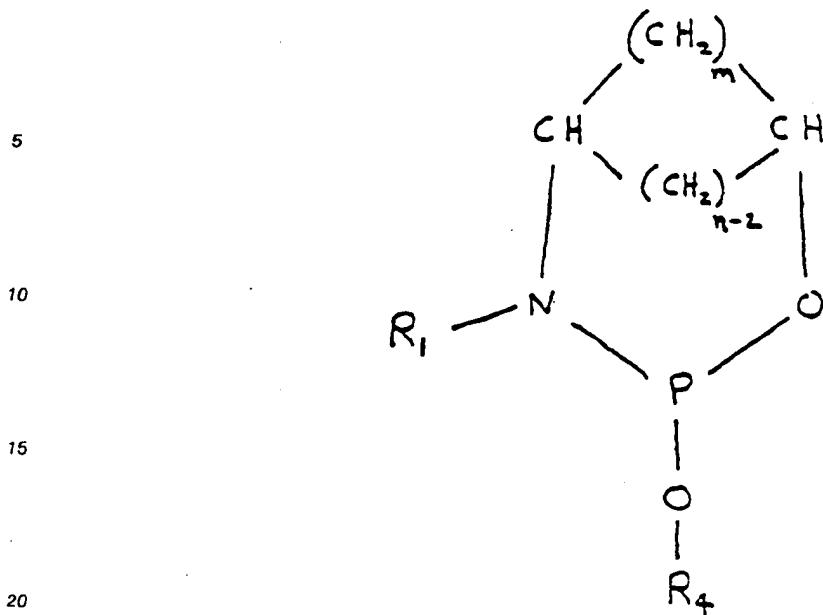
R<sub>1</sub> is either acid-labile or base-labile amino protection groups, e.g. as described by Greene, in Protective Groups in Organic Synthesis (John Wiley & Sons, New York, 1981), chapter 7. The base-labile protection groups, are, trihaloacetyl, acetoacetyl, and fluorenylmethyl carbamate, particularly 9-fluorenylmethyl carbamate and 9-(2-sulfo)-fluorenylmethyl carbamate, and most preferably trifluoroacetyl. The acid-labile protection groups are trityl, and C<sub>1</sub> to C<sub>3</sub> alkoxy substituted trityl, particularly 4-monomethoxytrityl and 4,4'-dimethoxytrityl.

40 R<sub>2</sub> and R<sub>3</sub> are chosen so that (1) the likelihood that they sterically hinder the cyclization of the compound of Formula I is minimized, (2) the ring electron density of the heterocycle of Formula I is reduced, because it is thought that this will enhance the reactivity or the N-P bond in the compound of Formula I to hydroxyl groups, and (3) the molecular weight of the compound of Formula I is minimized to increase the likelihood that it can be purified by distillation. Each of R<sub>2</sub> and R<sub>3</sub> is hydrogen; C<sub>1</sub> to C<sub>6</sub> alkyl; mono-, di- or trihalomethyl, halo-, cyano-, sulfo- or nitro- substituted C<sub>1</sub> to C<sub>6</sub> alkyl; cyano, halo or nitro and more preferably R<sub>2</sub> and R<sub>3</sub> are hydrogens.

45 R<sub>4</sub> is alkyl, alkenyl, aryl, aralkyl, or cycloalkyl containing up to 10 carbon atoms. More preferably, R<sub>4</sub> is C<sub>1</sub> to C<sub>6</sub> alkyl; electron-withdrawing beta-substituted ethyl, particularly beta-trihalomethyl-, beta-cyano-, beta-sulfo-, beta-nitro-substituted ethyl; electron-withdrawing substituted phenyl, particularly halo-, sulfo-, cyano-, or nitro-, substituted phenyl; or electron-withdrawing substituted phenylethyl, particularly halo-, nitro-sulfo-; or cyano-substituted phenylethyl. Most preferably, R<sub>4</sub> is methyl, beta-cyanoethyl, or 4-nitrophenylethyl.

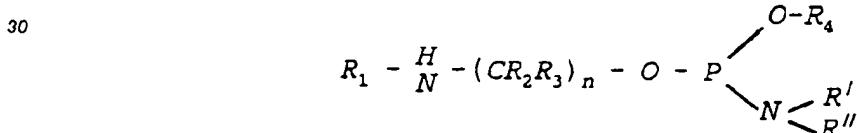
50 C<sub>1</sub> to C<sub>6</sub> alkyl denotes straight-chain and branched-chain alkyl groups e.g. methyl, ethyl, propyl, isopropyl, tert-butyl, isobutyl, sec-butyl, neopentyl, tert-pentyl, and the like. "Electron-withdrawing" denotes the tendency of a substituent to attract valence electrons of the molecule of which it is apart, i.e. it is electronegative.

55 The linking compounds of the present invention include also bicyclic compounds defined by the formula:



wherein m is 1, 2 or 3, more preferably 1 or 2 and most preferably 1; n is 2 or 3; and each of R<sub>1</sub> and R<sub>4</sub> has the meaning described above in connection with formula I.

The linking compounds of the formula I are formed from phosphoramidite precursors defined by the formula:



wherein:

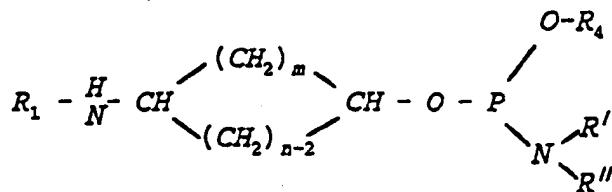
40 each of n, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub> has the meaning described above in connection with formula I; and  
each of R' and R'' is alkyl, aryl, aralkyl, cycloalkyl, or cycloalkylalkyl containing up to 10 carbon atoms;  
or

45 R' and R'' together form an alkylene chain containing up to 5 carbon atoms in the principal chain and a total of up to 10 carbon atoms with both terminal valence bonds of the chain being attached to the nitrogen atom; or

R' and R'' together with the nitrogen atom to which they are attached form a saturated nitrogen heterocycle.

50 Preferably, each of R' and R'' is isopropyl. Alternatively, when R', R'' and the nitrogen atom form a saturated nitrogen heterocycle, the latter may contain one or more additional heteroatoms selected from nitrogen, oxygen and sulfur. Preferably, R', R'' and the nitrogen atom are pyrrolidino, morpholino or piperidino, more preferably morpholino.

The linking compounds of the formula II are formed from phosphoramidite precursors defined by the formula:



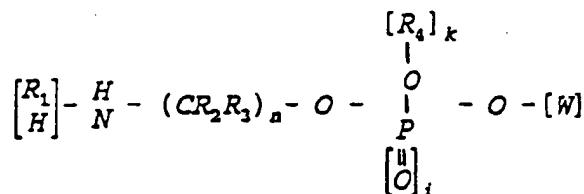
#### FORMULA IV

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wherein each of n, m, R<sub>1</sub> and R<sub>4</sub> has the meaning described above in connection with formula I and formula II, and each of R' and R'' or R' and R'' together have the meanings described above in connection with formula III.

15 Conjugates of the linking compounds of the present invention include triester phosphite and triester and diester phosphate compounds derived from the compounds of the formula I, defined by the formula:

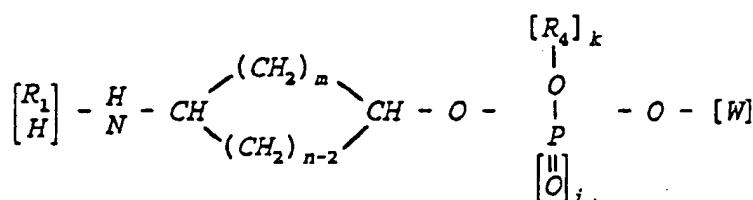


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FORMULA V

30 wherein each of n, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub> has the meaning described above in connection with formula I; i is 0 or 1 (i = 0 indicating phosphite and i = 1 indicating phosphate); k is 1 when i is 0 or k is 0 or 1 when i is 1 (k = 0 indicating diester and k = 1 indicating triester); and W is an oligonucleotide, a polymer support or an oligonucleotide linked to a polymer support.

Conjugates of the linking compounds of the present invention include also triester phosphite and triester and diester phosphate compounds derived from compounds of the formula II, defined by the formula:



45

## FORMULA VI

wherein each of  $n$ ,  $m$ ,  $R_1$  and  $R_4$  has the meaning described above in connection with formula II; and  $i$ ,  $k$  and  $W$  have the meanings described above in connection with formula V.

50 Oligonucleotides include fragments of single-stranded and double-stranded RNA, and fragments of single-stranded and double-stranded DNA. Preferably the linking agent is conjugated to the terminal 5' carbon of an oligonucleotide, the terminal 3' carbon of an oligonucleotide, or the terminal 2' carbon of RNA. More preferably, the linking agent is conjugated to the terminal 5' carbon of an oligonucleotide, and most preferably the linking agent is conjugated to the terminal 5' carbon of a fragment of single-stranded DNA.

55 Polymer supports may have a variety of forms and compositions. The polymer support can be derived from naturally occurring materials, naturally occurring materials which are synthetically modified, and synthetic materials. Of particular interest are polysaccharides, particularly crosslinked polysaccharides, such as agarose, which is available as Sepharose, dextran, available as Sephadex and Sephacyl, cellulose, starch,

and the like (Sepharose, Sephadex, and Sephacyl being trademarked products of Pharmacia Fine Chemicals). Other materials include polyacrylamides, polystyrenes, polyvinyl alcohols, copolymers of hydroxyethyl methacrylate and methyl methacrylate, silicones, teflons, glasses, cells, or the like. In addition to solid supports in the form of particles and the like, the polymer support may also be in the form of liquid particles comprising a lipophilic or amphiphilic membrane, which serves to contain an internal fluid and define a space. Such particles include vesicles, cells, and liposomes. Preferably W represents an insoluble polymer support having hydroxyl functionalities. The linking agents of the invention are attached to polymer supports having hydroxyl functionalities by following the procedures generally described below for attaching the linking agents to oligonucleotides.

10 The bracket on the left-hand sides of formula V and formula VI (enclosing H and R<sub>1</sub>) indicates that these embodiments include both the protected and deprotected forms of the compounds.

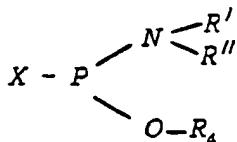
Oligonucleotides are linked to polymer supports by standard techniques of affinity chromatography or, for example, by linking means disclosed by Caruthers et al in US Patents 4,458,066 and 4,415,732 or the like.

15 Generally, the triester phosphate conjugates are readily obtained from the above-defined phosphite conjugates by oxidation, e.g. with the use of I<sub>2</sub> in water, 2,6-lutidine and tetrahydrofuran. Oxidation is extremely rapid (1-2 minutes).

The diester phosphate conjugates are readily obtained from the above-defined triester phosphates by standard techniques, for example when R<sub>1</sub> is methyl, the diester phosphates are obtained from the triester phosphates by treatment with thiophenol/triethylamine for about 30 minutes.

The general procedure for synthesizing the phosphoramidite precursors of the formula III and the formula IV comprises the following steps. Halo-substituted-N,N-di-substituted-O-substituted phosphine of the formula:

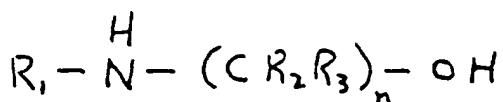
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wherein X is a halogen, usually chloro, and each of R', R'' and R<sub>4</sub> has the meaning indicated above, is reacted with an amino-protected alcoholamine defined by the formula:

35



40

wherein R<sub>1</sub>, R<sub>2</sub>, and R<sub>3</sub> are as indicated above, in an aprotic solvent, such as dichloromethane, or the like, containing a non-nucleophilic base, for example a trialkylamine, such as N,N-diisopropylethyl amine, or the like, which absorbs the halogen acid released during the reaction. Preferably the reaction takes place under an inert atmosphere, such as argon. Acid conditions in the reaction mixture should be avoided as acid causes the amine of the phosphoramidite product to protonate, and thereby become reactive. The non-nucleophilic base reduces the likelihood of side reactions between the base and activated phosphoramidites.

Whenever the alkyl moiety, i.e.  $-(CR_2R_3)_n$ , of the amino-protected alcohol amine is cycloalkyl, e.g. as in Formula IV, the amide or carbamate moiety of the alcohol amine is preferably in the cis configuration with the hydroxy; otherwise, formation of the oxazaphosphaheterocycle becomes unlikely, or even impossible, because of the spacial separation of the two groups.

After reacting the above materials, the reaction mixture, hereinafter referred to as the first reaction mixture, is washed with a mildly basic solution to remove salts of the non-nucleophilic base. Finally, the first reaction mixture is dried, e.g. with  $MgSO_4$ ,  $Na_2SO_4$ , or the like, to give the phosphoramidite precursor.

55

The heterocycles of Formulas I and II are then obtained by heating the appropriate precursor represented by Formulas III or IV, respectively, to form a second reaction mixture, and then separating the heterocycle from the mixture. The necessary amount of heating, i.e. temperature and duration, varies with different embodiments of the invention, preferably heating includes raising the precursor to a temperature

within the range of about 25 to 250 °C, more preferably from about 25 to 150 °C, and most preferably from about 25 to 100 °C. The choice of method of separation depends on the nature of the substituent groups, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, and R<sub>4</sub>. For example, as a rough approximation when the aggregate molecular weight of the substituents is sufficiently low, the steps of heating and separating can be accomplished by distilling.

5 Other methods of separation include crystallization and chromatography. Preferably conjugates of oligonucleotides and linking agents of the invention are formed by attaching the linking agent to oligonucleotides synthesized by the solid phase synthetic methods developed by Caruthers and his coworkers, e.g. Caruthers et al., pgs. 1-17, in Genetic Engineering, Vol. 4, Setlow and Hollaender, Eds. (Plenum Press, New York, 1982), and Caruthers et al., U.S. Patent 4,458,066. Attachment of the linking

10 agent occurs as the final step in the synthetic process; that is, the linking agent is attached to the oligonucleotide as if it were a nucleotide subunit in the Caruthers et al. method.

The following examples serve to illustrate the present invention. The concentrations of reagents, temperatures, and values of other variable parameters are only to exemplify the application of the present invention and are not to be considered as limitations thereof.

15

EXAMPLE I. Synthesis of the phosphoramidite precursor of 2-methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacylopentane

Chloro-N,N-diisopropylaminomethoxy phosphine (5.0 ml, available form Aldrich Chemical Co., Milwaukee, WI) was added dropwise at 0 °C to a stirred solution of N-(2-hydroxyethyl)-2,2,2-trifluoroacetamide (3.9 g) and diisopropylethylamine (5.0 ml) in dichloromethane (about 40 ml) under argon. (N-(2-hydroxyethyl)-2,2,2-trifluoroacetamide is synthesized following the procedures disclosed by Lazarus and Benkovic in J. Am. Chem. Soc., Vol. 101, pgs. 4300-4312 (1979); Ethyl trifluoroacetate (56.8g. 0.4 mol) in 50 mL of chloroform is added dropwise to a stirred solution of 24.4 g (0.4 mol) of ethanolamine in 50 mL of chloroform. The solution is stirred at room temperature for 5 h, rotary evaporated to remove the solvent, and distilled at 115 °C (4.3 Torr) to give 58.5 g of oil that crystallized upon scratching.) After stirring at room temperature for 0.5 hours the reaction mixture was washed twice with 0.2 M potassium carbonate solution and once with brine, dried ( $MgSO_4$ ), and concentrated under reduced pressure to give N-(2-(N',N'-diisopropylaminomethoxyphosphinyloxy)ethyl)-2,2,2-trifluoroacetamide as a colorless liquid (7.77 g).

30

$^1H$ -NMR ( $CD_2Cl_2$ ):  $\delta$  3.6 (6H, m), 3.4 (3H, d, J = 12), 1.2 (12H, d, J = 6.5)

$^{31}P$ -NMR ( $CD_2Cl_2$ ,  $^1H$ -decoupled):  $\delta$  149(s)

35

EXAMPLE II. Synthesis of the phosphoramidite precursor of 2-methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclohexane

Chloro-N,N-diisopropylaminomethoxy phosphine (3.7 ml) was added dropwise at 0 °C to a stirred solution of N-(3-hydroxypropyl)-2,2,2-trifluoroacetamide (2.9 g, synthesized from 3-amino-1-propanol and ethyltrifluoroacetate in a manner similar to that disclosed by Lazarus and Benkovic, J. Amer. Chem. Soc., Vol.101, pgs. 4300-4312 (1979)) and diisopropylethylamine (3.7 ml) in dichloromethane (about 20 ml) under argon. After stirring at room temperature for 3 hours, the reaction mixture was poured into hexane (100 ml) and stirred. The mixture was allowed to settle and the supernatant was separated and concentrated under reduced pressure to give N-(3-(N',N'-diisopropylaminomethoxyphosphinyloxy)propyl)-2,2,2-trifluoroacetamide as a colorless liquid (5.2 g).

$^{31}P$ -NMR ( $CH_2Cl_2$ ,  $^1H$  decoupled):  $\delta$  149 (s)

45

EXAMPLE III. Synthesis of 2-methoxy-3-trifluoroaoetyl-1,3,2-oxazaphosphacyclopentane

N-(2-(N',N'-diisopropylaminomethoxyphosphinyloxy)-ethyl)-2 2,2-trifluoroaoetamide (7.7 g) was distilled (58-59 °C at 0.8 Torr) to quantitatively yield 2-methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclopentane as a colorless liquid.

IR (film): 1705, 1420, 1230, 1200, 1160, 1020, 965 cm<sup>-1</sup>

$^1H$ -NMR ( $CD_2Cl_2$ ):  $\delta$  4.45 (2H, m), 3.65 (2H, m), 3.60 (3H, d, J = 12)

$^{31}P$ -NMR ( $CD_2Cl_2$ ,  $^1H$ -decoupled):  $\delta$  132(s), 125 (q, J = 61)

MS: m/e 217 ( $M^+$ ), 197, 148, 136, 123, 120, 109, 92, 79, 70(100), 69, 62

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**EXAMPLE IV. Attaching 2-methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclopentane to the 5' terminus of an oligonucleotide**

Attachment of 2-methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclopentane to a 5' hydroxyl of an oligonucleotide was performed on an Applied Biosystems 380A DNA synthesizer (Applied Biosystems, Foster City, CA), or comparable instrument. Caruthers et al, U.S. Patent 4,458,066; Caruthers et al, U.S. Patent 4,415,732; and Caruthers et al, "New Methods for Synthesizing Deoxyoligonucleotides," in Genetic Engineering, Vol. 4, pgs. 1-17 (Plenum Press, New York, 1982) provide detailed descriptions of the chemistry used by the Applied Biosystems 380A DNA synthesizer. Accordingly, these references are incorporated by reference for those descriptions. 2-Methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclopentane was used as a 0.2 M acetonitrile solution in combination with 0.5 M tetrazole/acetonitrile solution to form an activated reagent in the synthesis cycle. The normal synthesizer cycle was modified only during the addition of the activated reagent in the following manner. The activated reagent was added twice with 1 hour wait times after each addition. The coupling yields were about 95%. Normal deprotection with thiophenol/triethylamine and then ammonium hydroxide gave a 5'-aminoethylphosphate oligonucleotide. Similar yields were obtained when the activated reagent comprised an acetonitrile solution containing 0.2 M 2-methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclopentane and 0.1 M 4-dimethylaminopyridine. In this case the modified activator reagent was added once, and allowed to react for about 15 minutes.

**EXAMPLE V. Attaching 2-methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclopentane to the 3' terminus of an oligonucleotide**

Attachment is accomplished in substantially the same manner as described in Example IV, except the oligonucleotide is synthesized in the 3' direction in accordance with the procedure generally described in Caruthers et al, U.S. Patent 4,458,066 (Roughly the difference is that the oligonucleotide is synthesized from 5' N,N-diisopropylaminophosphoramidites of 3'-protected nucleosides instead of 3' N,N-diisopropylaminophosphoramidites of 5'-protected nucleosides. Alternatively, the oligonucleotide is synthesized in the 3' direction using the phosphotriester method of Khorana and Itakura (i.e., Khorana, Science, Vol. 203, pgs. 614-625 (1979); Itakura et al. J. Biol. Chem., Vol. 250, pgs. 4592-4600, both of these references being incorporated by reference), or its modification by others, for example Letsinger and Mahaderan, J. Am. Chem. Soc., Vol. 187, pgs. 3526- (1965). In any case the linking agent is attached as a final addition place of a nucleotide.

**EXAMPLE VI. Attaching Fluorescein isothiocyanate (FITC) to a 5' aminoethylphosphate oligonucleotide**

A dimethylformamide solution of fluorescein-6-isothiocyanate (25 microliters at a concentration of 10 mg/ml, e.g. available from Molecular Probes, Inc., Junction City, OR) was added to a solution of 5'-aminoethylphosphate TCCCAAGTCACGACGTT (0.020 micromole, unpurified material being made on an Applied Biosystems 380A DNA synthesizer; here T = thymidine, C = cytidine, G = guanosine, and A = adenosine) in water (200 microliters) and 1 M NaHCO<sub>3</sub>/Na<sub>2</sub>CO<sub>3</sub> buffer, pH 9.0 (25 microliters). The resulting solution was stored in the dark at room temperature for at least 6 hours. To remove the unconjugated dye, the reaction mixture was passed through an equilibrated 10 ml Sephadex (trademark of Pharmacia Fine Chemicals) G-25 (medium) column with water. The band of colored material in the excluded volume was collected. The crude 5'-fluorescein aminoethylphosphate oligonucleotide was purified by HPLC (e.g. Perkin-Elmer Series 4, or comparable instrument) on a Vydac C18 column (No. 218TP54), or the like, in a linear gradient of 10-20% acetonitrile/0.1 M triethylammonium acetate, pH 7.0.

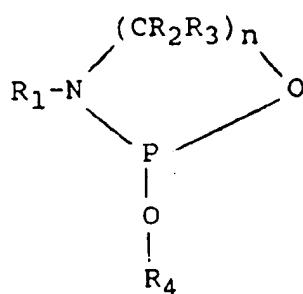
**Claims**

1. A compound of the formula:

5

10

15



wherein:-

n is 2, 3 or 4;

R<sub>1</sub> is trihaloacetyl, acetoacetyl, fluorenylmethyl carbamate, trityl or C<sub>1</sub> to C<sub>3</sub> alkoxy-substituted trityl;each of R<sub>2</sub> and R<sub>3</sub> is hydrogen; C<sub>1</sub> to C<sub>6</sub> alkyl; mono-, di- or trihalomethyl-, halo-, cyano-, sulfo- or nitro-substituted C<sub>1</sub> to C<sub>6</sub> alkyl; cyano, halo or nitro; andR<sub>4</sub> is alkyl, alkenyl, aryl, aralkyl or cycloalkyl containing up to 10 carbon atoms.

25 2. A compound according to claim 1, wherein n is 2 or 3.

3. A compound according to claim 1 or claim 2, wherein R<sub>4</sub> is C<sub>1</sub> to C<sub>6</sub> alkyl; beta-trihalomethyl-, beta-nitro-, beta-sulfo- or beta-cyano- substituted ethyl; halo-, nitro-, sulfo- or cyano-substituted phenyl; or halo-, nitro-, sulfo- or cyano-substituted phenylethyl.

30 4. A compound according to claim 3, wherein R<sub>4</sub> is methyl.

5. A compound according to any one of claims 1 to 4, wherein R<sub>1</sub> is trifluoroacetyl, 9-(2-sulfo)-fluorenylmethyl carbamate or 9-fluorenylmethyl carbamate.

35 6. 2-Methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclopentane.

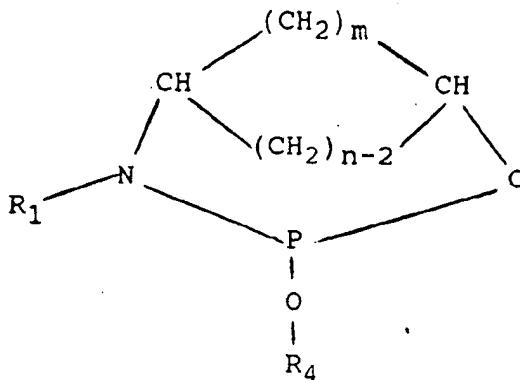
7. 2-Methoxy-3-trifluoroacetyl-1,3,2-oxazaphosphacyclohexane.

40 8. A bicyclic compound of the formula:

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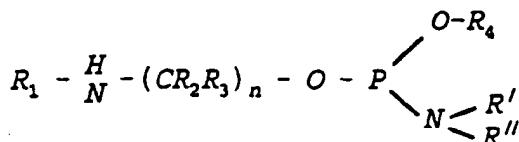
wherein:

m is 1, 2 or 3;

n is 2 or 3;

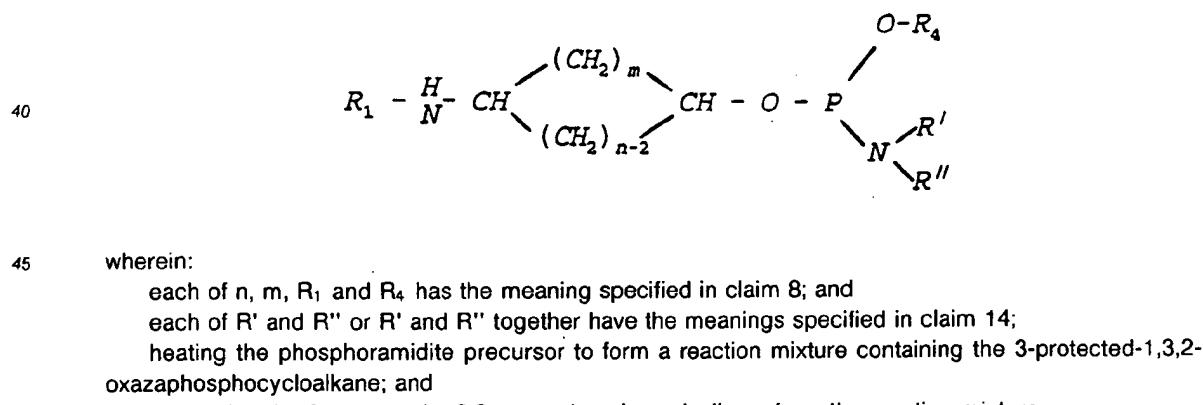
$R_1$  is trihaloacetyl, acetoacetyl, fluorenylmethyl carbamate or trityl or  $C_1$  to  $C_3$  alkoxy-substituted trityl; and  
 $R_4$  is alkyl, alkenyl, aryl, aralkyl or cycloalkyl containing up to 10 carbon atoms.

5 9. A compound according to claim 8, wherein  $R_4$  has the meaning specified in claim 3.  
 10. A compound according to claim 8 or claim 9, wherein  $R_1$  has the meaning specified in claim 5.  
 11. A method of synthesizing a 3-protected-1,3,2-oxazaphosphacycloalkane according to claim 1, the  
 10 method comprising the steps of:  
 providing a phosphoramidite precursor of the formula



20 wherein:  
 each of  $n$ ,  $R_1$ ,  $R_2$ ,  $R_3$  and  $R_4$  has the meaning specified in claim 1; and  
 each of  $R'$  and  $R''$  is alkyl, aryl, aralkyl, cycloalkyl, or cycloalkylalkyl containing up to 10 carbon atoms; or  
 25  $R'$  and  $R''$  together form an alkylene chain containing up to 5 carbon atoms in the principal chain and a total of up to 10 carbon atoms with both terminal valence bonds of the chain being attached to the nitrogen atom; or  
 $R'$  and  $R''$  together with the nitrogen atom to which they are attached form a saturated nitrogen heterocycle;  
 heating the phosphoramidite precursor to form a reaction mixture containing the 3-protected-1,3,2-  
 30 oxazaphosphacycloalkane; and  
 separating the 3-protected-1,3,2-oxazaphosphacycloalkane from the reaction mixture.

12. A method of synthesizing a 3-protected-1,3,2-oxazaphosphacycloalkane according to claim 8, the  
 method comprising the steps of:  
 35 providing a phosphoramidite precursor of the formula



13. A method according to claim 11 or claim 12, wherein the phosphoramidite precursor is provided by:  
 reacting a halo-substituted-N,N-di-substituted-lower alkoxy phosphine with an amino-protected  
 55 alcoholamine in an aprotic solvent to form a first reaction mixture containing the phosphoramidite precursor; and  
 separating the phosphoramidite precursor from the first reaction mixture.

14. A method according to any one of claims 11 to 13, wherein the step of heating includes heating to a temperature in the range of 25-250 °C.

15. A method according to any one of claims 11 to 14, wherein the step of separating the 3-protected 5 1,3,2-oxazaphosphacycloalkane includes distilling.

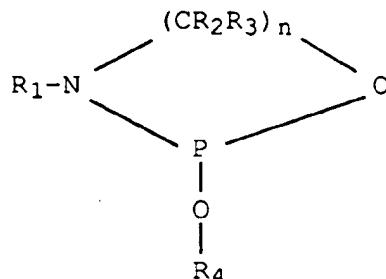
16. A method according to any one of claims 11 to 15, wherein the 3-protected 1,3,2-oxazaphosphacycloalkane is 2-methoxy-3-trifluoracetyl-1,3,2-oxazaphosphacyclopentane or 2-methoxy-3-trifluoracetyl-1,3,2-oxazaphosphacyclohexane.

10 17. A method of labelling an oligonucleotide comprising the steps of:  
reacting a compound according to claim 1 or claim 8 with an unprotected hydroxyl of the oligonucleotide to form a linker oligonucleotide conjugate, the linker oligonucleotide conjugate having a protected amine;  
15 deprotecting the protected amine; and  
reacting a label with the deprotected amine.

18. A method according to claim 17, further including the step of synthesising the oligonucleotide by a solid phase synthesis, and wherein the step of reacting the compound according to claim 1 or claim 8 20 is accomplished as a final addition step in the solid phase synthesis.

**Patentansprüche**

## 1. Verbindung der Formel



worin

n die Zahl 2, 3 oder 4 bedeutet;

R<sub>1</sub> einen Trihalogenacetylrest oder eine Acetoacetyl-, Fluorenylmethylcarbamat-, Trityl- oder C<sub>1</sub>- bis C<sub>3</sub>-alkoxy-substituierte Tritylgruppe bedeutet;R<sub>2</sub> und R<sub>3</sub> jeweils ein Wasserstoffatom, einen C<sub>1</sub>- bis C<sub>6</sub>-Alkylrest, einen mono-, di- oder trihalogenmethyl-, halogen-, cyan-, sulfo- oder nitrosubstituierten C<sub>1</sub>- bis C<sub>6</sub>-Alkylrest, eine Cyangruppe, ein Halogenatom oder eine Nitrogruppe bedeuten; undR<sub>4</sub> einen Alkyl-, Alkenyl-, Aryl-, Aralkyl- oder Cycloalkylrest mit bis zu 10 Kohlenstoffatomen bedeutet.

## 2. Verbindung nach Anspruch 1, worin n die Zahl 2 oder 3 ist.

3. Verbindung nach Anspruch 1 oder 2, worin R<sub>4</sub> einen C<sub>1</sub>- bis C<sub>6</sub>-Alkylrest, eine β-trihalogenmethyl-, β-nitro-, β-sulfo- oder β-cyansubstituierte Ethylgruppe, eine halogen-, nitro-, sulfo- oder cyansubstituierte Phenylgruppe oder eine halogen-, nitro-, sulfo- oder cyansubstituierte Phenylethylgruppe bedeutet.4. Verbindung nach Anspruch 3, worin R<sub>4</sub> eine Methylgruppe bedeutet.5. Verbindung nach einem der Ansprüche 1 bis 4, worin R<sub>1</sub> eine Trifluoracetyl-, 9-(2-Sulfo)-fluorenylmethylcarbamat- oder 9-Fluorenylmethylcarbamatgruppe ist.

## 6. 2-Methoxy-3-trifluoracetyl-1,3,2-oxazaphosphacyclopentan.

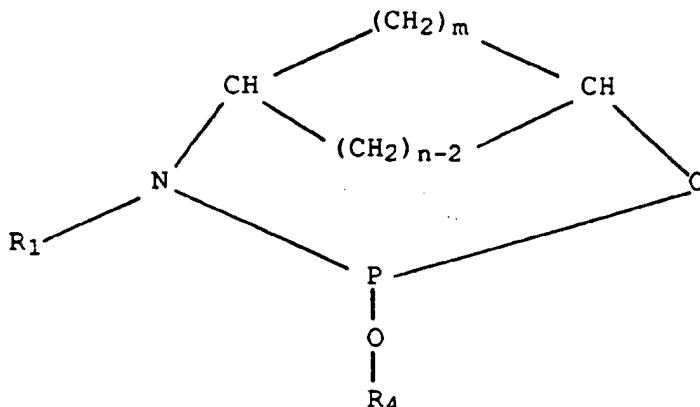
7. 2-Methoxy-3-trifluoracetyl-1,3,2-oxazaphosphacyclohexan.

8. Eine bicyclische Verbindung der Formel

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worin

m die Zahl 1, 2 oder 3 ist;

n die Zahl 2 oder 3 ist;

R1 einen Trihalogenacetylrest oder eine Acetoacetyl-, Fluorenylmethylcarbamat-, Trityl- oder C1- bis C3-alkoxy-substituierte Tritylgruppe ist; und

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R4 ein Alkyl-, Alkenyl-, Aryl-, Aralkyl- oder Cycloalkylrest mit bis zu 10 Kohlenstoffatomen ist.

9. Verbindung nach Anspruch 8, worin R4 die in Anspruch 3 angegebene Bedeutung hat.

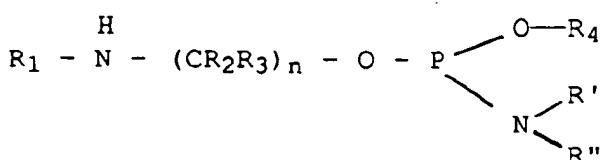
10. Verbindung nach Anspruch 8 oder 9, worin R1 die in Anspruch 5 angegebene Bedeutung hat.

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11. Verfahren zum Synthetisieren eines 3-geschützten 1,3,2-Oxazaphosphacycloalkans nach Anspruch 1, aufweisend die folgenden Verfahrensstufen:

Bereitstellen eines Phosphoramiditvorläufers mit der Formel:

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worin

n, R1, R2, R3 und R4 jeweils die in Anspruch 1 angegebene Bedeutung haben;

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R' und R" jeweils einen Alkyl-, Aryl-, Aralkyl-, Cycloalkyl- oder Cycloalkylalkylrest mit bis zu 10 Kohlenstoffatomen bedeutet; oder

R' und R" zusammen eine Alkylenkette mit bis zu 5 Kohlenstoffatomen in der Hauptkette und einer Gesamtzahl von bis zu 10 Kohlenstoffatomen bilden, wobei beide Endvalenzbindungen der Kette an das Stickstoffatom gebunden sind, an welches R' und R" gebunden sind; oder R' und R" zusammen mit dem Stickstoffatom, an das sie gebunden sind, einen gesättigten Stickstoffheterocyclus bilden;

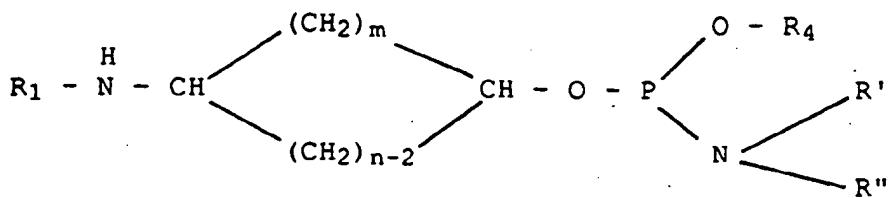
Erwärmen des Phosphoramiditvorläufers, um eine Reaktionsmischung zu bilden, die das 3-geschützte 1,3,2-Oxazaphosphacycloalkan enthält; und

Abtrennen des 3-geschützten Oxazaphosphacycloalkans von der Reaktionsmischung.

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12. Verfahren zum Synthetisieren eines 3-geschützten Oxazaphosphacycloalkans nach Anspruch 8, aufweisend die folgenden Verfahrensstufen:

Bereitstellen eines Phosphoramiditvorläufers mit der folgenden Formel:



worin

10 n, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> und R<sub>4</sub> jeweils die in Anspruch 1 angegebene Bedeutung haben; R' und R'' jeweils oder R' und R'' zusammen die in Anspruch 11 angegebene Bedeutung haben; Erwärmen des Phosphoramiditvorläufers, um eine Reaktionsmischung zu bilden, die das 3-geschützte 1,3,2-Oxazaphosphacycloalkan enthält; und Abtrennen des 3-geschützten Oxazaphosphacycloalkans von der Reaktionsmischung.

15 13. Verfahren nach Anspruch 11 oder 12, wobei der Phosphoramiditvorläufer hergestellt wird durch: Umsetzung eines halogensubstituierten N,N-di-substituierten Niederkalkoxyphosphins mit einem aminogeschützten Alkoholamin in einem aprotischen Lösungsmittel zur Bildung eines ersten Reaktionsgemisches mit einem Phosphoramiditvorläufer; und

20 Trennen des Phosphoramiditvorläufers vom ersten Reaktionsgemisch.

14. Verfahren nach einem der Ansprüche 11 bis 13, worin die Erhitzungsstufe aus einer Erwärmung auf eine Temperatur im Bereich von 25 bis 250 °C besteht.

25 15. Verfahren nach einem der Ansprüche 11 bis 14, worin die Abtrennung des 3-geschützten 1,3,2-Oxazaphosphacycloalkans eine Destillation umfaßt.

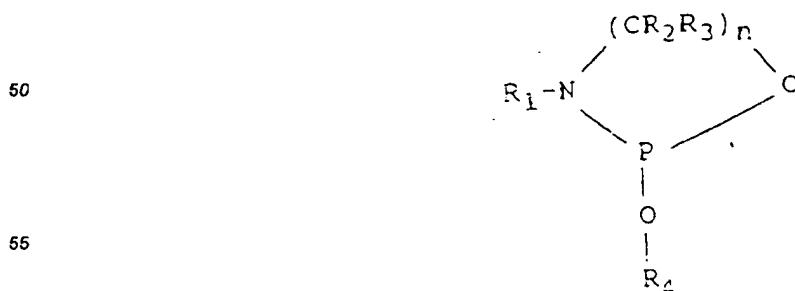
16. Verfahren nach einem der Ansprüche 11 bis 15, worin das 3-geschützte 1,3,2-Oxazaphosphacycloalkan das 2-Methoxy-3-trifluoracetyl-1,3,2-oxazaphosphacyclopantan oder das 2-Methoxy-3-trifluoroacetyl-30 1,3,2-oxazaphosphacyclohexan ist.

35 17. Verfahren zum Markieren eines Oligonucleotids, bestehend aus folgenden Verfahrensschritten: Umsetzen einer Verbindung nach Anspruch 1 oder 8 mit einer ungeschützten Hydroxylgruppe des Oligonucleotids zur Bildung eines Linker-Oligonucleotidkonjugats, welches eine geschützte Aminogruppe enthält; Entfernen der Schutzgruppe von dem geschützten Amin; und Umsetzen eines Markierungsstoffes mit dem ungeschützten Amin.

40 18. Verfahren nach Anspruch 17, das weiterhin den Schritt einer Synthesierung des Oligonucleotids durch eine Festphasensynthese umfaßt, worin der Schritt der Umsetzung der Verbindung von Anspruch 1 oder 8 als letzter Zugabeschritt der Festphasensynthese durchgeführt wird.

### Revendications

45 1. Composé représenté par la formule :



dans laquelle :

- n vaut 2, 3 ou 4 ;
- R<sub>1</sub> représente trihaloacétyle, acétoacétyl, fluorénylméthyl carbamate, trityle ou trityle substitué par alcoxy en C<sub>1</sub> à C<sub>3</sub> ;
- R<sub>2</sub> et R<sub>3</sub> représentent chacun hydrogène ; alkyle en C<sub>1</sub> à C<sub>6</sub> ; alkyle en C<sub>1</sub> à C<sub>6</sub> substitué par mono-, di- ou trihalométhyle, halo, cyano, sulfo ou nitro ; cyano, halo ou nitro ; et
- R<sub>4</sub> représente alkyle, alcényle, aryle, aralkyle ou cycloalkyle contenant jusqu'à 10 atomes de carbone.

10 2. Composé selon la revendication 1, dans lequel n vaut 2 ou 3.

3. Composé selon la revendication 1 ou la revendication 2, dans lequel R<sub>4</sub> représente alkyle en C<sub>1</sub> à C<sub>6</sub> ; éthyle substitué par bêta-trihalométhyle, bêta-nitro, bêta-sulfo ou bêta-cyano ; phényle substitué par halo, nitro, sulfo ou cyano ; ou phénylénthyle substitué par halo, nitro, sulfo ou cyano.

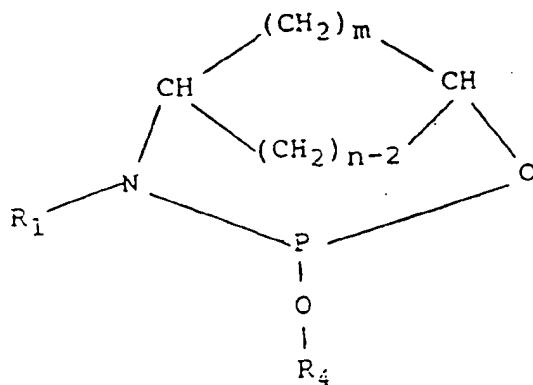
15 4. Composé selon la revendication 3, dans lequel R<sub>4</sub> représente méthyle.

5. Composé selon l'une quelconque des revendications 1 à 4, dans lequel R<sub>1</sub> représente trifluoroacétyl, (sulfo-2)-fluorényl-9 méthyl carbamate ou fluorényl-9 méthyl carbamate.

20 6. Méthoxy-2 trifluoroacétyl-3 oxazaphospha-1,3,2 cyclopentane.

7. Méthoxy-2 trifluoroacétyl-3 oxazaphospha-1,3,2 cyclohexane.

25 8. Composé bicyclique représenté par la formule :



dans laquelle :

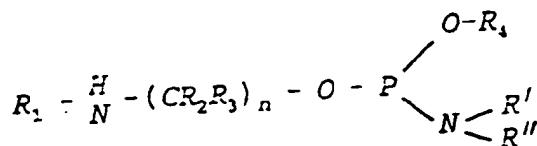
- m vaut 1, 2 ou 3 ;
- n vaut 2 ou 3 ;
- R<sub>1</sub> représente trihaloacétyl, acétoacétyl, fluorénylméthyl carbamate ou trityle ou trityle substitué par alcoxy en C<sub>1</sub> à C<sub>3</sub> ;
- R<sub>4</sub> représente alkyle, alcényle, aryle, aralkyle ou cycloalkyle contenant jusqu'à 10 atomes de carbone.

50 9. Composé selon la revendication 8, dans lequel R<sub>4</sub> a la signification spécifiée à la revendication 3.

10. Composé selon la revendication 8 ou la revendication 9, dans lequel R<sub>1</sub> a la signification spécifiée à la revendication 5.

55 11. Procédé de synthèse d'un oxazaphospha-1,3,2 cycloalcane protégé en 3 selon la revendication 1, le procédé comprenant les étapes consistant à :

- obtenir un précurseur phosphoramidite de formule :



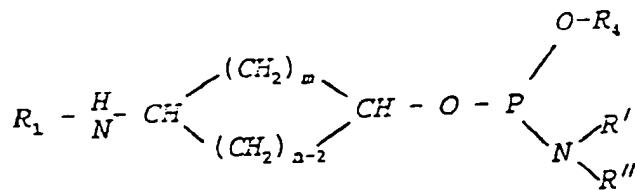
10 dans laquelle :

- . n, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> et R<sub>4</sub> ont chacun la signification donnée à la revendication 1 ; et
- . R' et R'' représentent chacun alkyle, aryle, aralkyle, cycloalkyle ou cycloalkylalkyle comprenant jusqu'à 10 atomes de carbone; ou R' et R'' forment ensemble une chaîne alkylène contenant jusqu'à 5 atomes de carbone dans la chaîne principale et un total pouvant atteindre 10 atomes de carbone, les deux liaisons de valence terminales de la chaîne étant reliées à l'atome d'azote ; ou R' et R'' forment conjointement avec l'atome d'azote auquel ils sont liés, un hétérocycle azoté saturé ;
- chauffer le précurseur phosphoramidite pour former un mélange réactionnel contenant l'oxazaphospha-1,3,2 cycloalcane protégé en 3 ; et
- séparer l'oxazaphospha-1,3,2 cycloalcane protégé en 3 du mélange réactionnel.

12. Procédé de synthèse d'un oxazaphospha-1,3,2 cycloalcane protégé en 3 selon la revendication 8, le procédé comprenant les étapes consistant à :

- obtenir un précurseur phosphoramidite de formule

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dans laquelle :

- . n, m, R<sub>1</sub> et R<sub>4</sub> ont chacun la signification donnée dans la revendication 8 ; et
- . chacun parmi R' et R'' ou R' et R'' considérés conjointement ont les significations indiquées dans la revendication 11 ;
- chauffer le précurseur phosphoramidite pour former un mélange réactionnel contenant l'oxazaphospha-1,3,2 cycloalcane protégé en 3 ;
- séparer l'oxazaphospha-1,3,2 cycloalcane protégé en 3 du mélange réactionnel.

40 13. Procédé selon la revendication 11 ou la revendication 12, dans lequel le précurseur phosphoramidite est obtenu par :

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- réaction d'une (alkoxy inférieur) phosphine substituée par halo et N,N-disubstituée, avec une alcool amine dont l'amine est protégée, dans un solvant aprotique pour former un premier mélange réactionnel contenant le précurseur phosphoramidite ; et
- séparation du précurseur phosphoramidite à partir du premier mélange réactionnel.

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14. Procédé selon l'une quelconque des revendications 11 à 13, dans lequel l'étape de chauffage comprend le chauffage à une température située dans la plage de 25 à 250° C.

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15. Procédé selon l'une quelconque des revendications 11 à 14, dans lequel l'étape de séparation de l'oxazaphospha-1,3,2 cycloalcane protégé en 3 comprend une distillation.

16. Procédé selon l'une quelconque des revendications 11 à 15 dans lequel l'oxazaphospha-1,3,2 cycloalcane protégé en 3 est le méthoxy-2 trifluoroacétyl-3 oxazaphospha-1,3,2 cyclopentane ou le méthoxy-2 trifluoroacétyl-3 oxazaphospha-1,3,2 cyclohexane.

17. Procédé de marquage d'un oligonucléotide comprenant les étapes consistant à :

- faire réagir un composé selon la revendication 1 ou selon la revendication 8 avec un hydroxyle non protégé de l'oligonucléotide pour former un conjugué linker oligonucléotide, le conjugué linker oligonucléotide comportant une amine protégée ;
- 5 - déprotéger l'amine protégée ; et
- faire réagir un marqueur avec l'amine déprotégée.

18. Procédé selon la revendication 17, comprenant en outre une étape de synthèse de l'oligonucléotide par une synthèse en phase solide, et dans lequel l'étape de réaction du composé selon la revendication 1 ou la revendication 8 est effectuée en tant qu'étape d'addition finale au cours de la synthèse en phase solide.

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